

BPV12-80 is specially designed for deep cycle discharge and grouping usage in electric vehicle application. By the special active material design in the plate, it makes battery have more than 300 cycles life time by 100% D.O.D. Specially, the consistency performance of grouping usage is much better than general series.

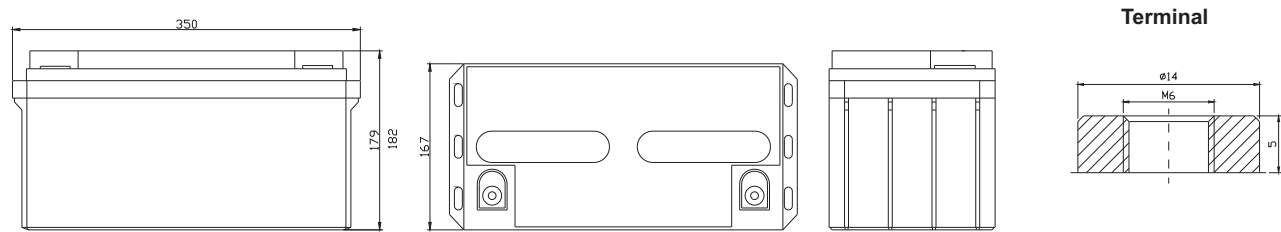


Specification

Cells Per Unit	6
Voltage Per Unit	12
Capacity	80Ah@10hr-rate to 1.80V per cell @25 °C
Weight	Approx. 24.0 Kg(Tolerance ±2%)
Max. Discharge Current	800A (5 sec)
Internal Resistance	Approx. 5.5 mΩ
Operating Temperature Range	Discharge: -20°C ~60°C Charge: 0°C~50°C Storage: -20°C~60°C
Normal Operating Temperature Range	25°C±5°C
Float charging Voltage	13.6 to 13.8 VDC/unit Average at 25 °C
Recommended Maximum Charging Current Limit	24 A
Equalization and Cycle Service	14.6 to 14.8 VDC/unit Average at 25 °C
Self Discharge	JOIN Valve Regulated Lead Acid (VRLA) batteries can be stored for more than 6 months at 25°C. Self-discharge ratio less than 3% per month at 25°C. Please charge batteries before using.
Terminal	Screw M6
Container Material	A.B.S. UL94-HB.

Dimensions

Unit: mm Dimension: 350(L) × 167 (W) × 182 (H)



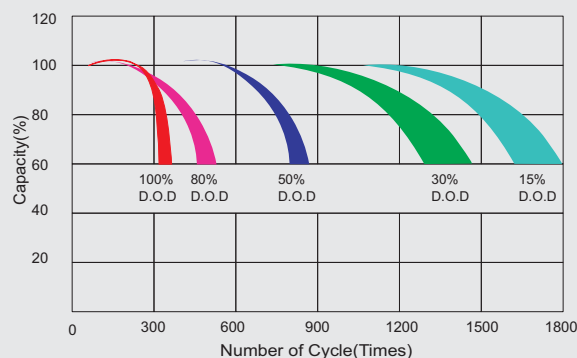
Constant Current Discharge Characteristics: A (25 °C)

F.V/Time	5MIN	10MIN	15MIN	30MIN	1HR	2HR	3HR	4HR	5HR	8HR	10HR	20HR
9.60V	264.7	197.4	153.8	93.75	52.00	31.10	21.47	17.79	14.98	10.10	8.38	4.47
10.0V	260.3	187.8	150.7	92.13	51.76	30.86	21.39	17.71	14.89	10.02	8.30	4.39
10.2V	252.6	181.2	148.3	90.43	51.28	30.63	21.23	17.62	14.80	9.94	8.22	4.31
10.5V	226.8	167.2	141.2	89.75	50.80	30.40	21.14	17.46	14.62	9.86	8.14	4.23
10.8V	204.7	152.4	130.2	88.21	49.60	29.85	20.57	17.05	14.36	9.69	8.06	4.15
11.1V	174.8	136.2	116.8	82.59	47.12	28.53	19.66	16.22	13.74	9.28	7.81	3.90

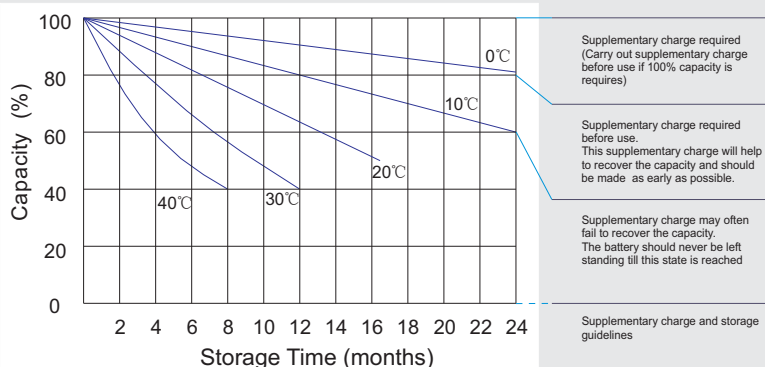
Constant Power Discharge Characteristics: W(25 °C)

F.V/Time	5MIN	10MIN	15MIN	30MIN	1HR	2HR	3HR	4HR	5HR	8HR	10HR	20HR
9.60V	2828	2102	1677	1052	600.9	366.5	255.5	212.0	178.7	120.6	100.1	53.60
10.0V	2772	2037	1650	1039	599.5	364.6	255.6	211.8	178.2	120.0	99.49	52.67
10.2V	2741	1984	1632	1032	594.8	362.4	254.5	211.3	177.6	119.3	98.61	51.70
10.5V	2495	1847	1556	1025	589.5	359.8	253.5	209.3	175.5	118.3	97.64	50.72
10.8V	2272	1703	1439	1008	578.6	355.2	246.6	204.6	172.3	116.3	96.68	49.75
11.1V	1996	1539	1295	949.6	553.8	342.0	236.0	194.7	164.9	111.4	93.78	46.82

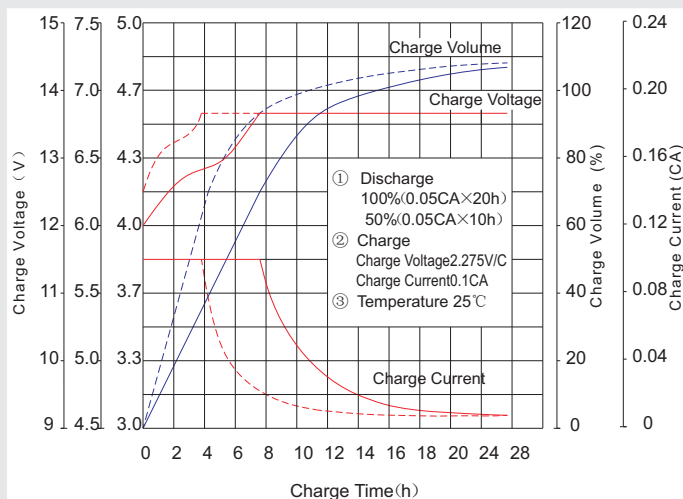
Life characteristics of cyclic use



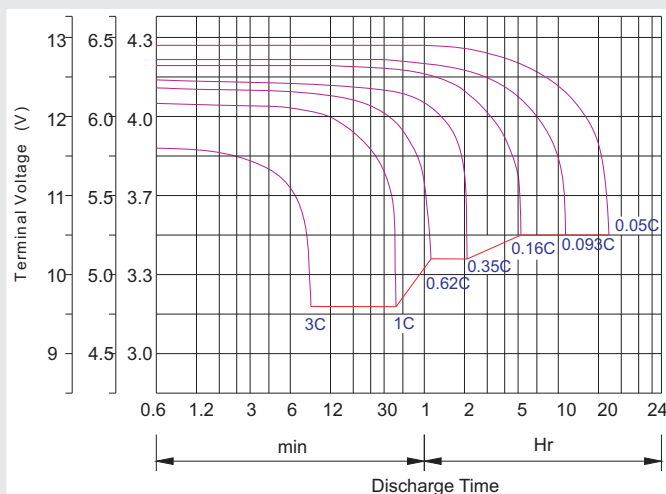
Storage characteristic



Charge characteristic Curve for standby use



Discharge characteristic Curve



Capacity Factors With Different Temperature

Battery Type		-20°C	-10°C	0°C	5°C	10°C	20°C	25°C	30°C	40°C	45°C
GEL Battery	6V&12V	50%	70%	83%	85%	90%	98%	100%	102%	104%	105%
	2V	60%	75%	85%	88%	92%	99%	100%	103%	105%	106%
AGM Battery	6V&12V	46%	66%	76%	83%	90%	98%	100%	103%	107%	109%
	2V	55%	70%	80%	85%	92%	99%	100%	104%	108%	110%

Discharge Current VS. Discharge Voltage

Final Discharge Voltage V /cell	1.75V	1.70V	1.60V
Discharge Current (A)	(A) ≤ 0.2C	0.2C < (A) < 1.0C	(A) ≥ 1.0C

Charge the batteries at least once every six months, if they are stored at 25 °C.

Charging Method:

Constant Voltage	-0.2Cx2h+2.4-2.45V/cellx24h, Max. Current 0.2C
Constant Current	-0.2Cx2h+0.1Cx12h
Fast	-0.2Cx2h+0.2Cx6h

Bolt	M5	M6	M8
Terminal	F3 F4 F13 F18 T25 T26	F8 F11 F12-1 F15	F5 F9 F10 F12 F14 F16
Torque	6~7N-m	8~10N-m	10~12N-m

Maintenance & Cautions

Cycle service

- ✖ Avoid battery over discharge, especially battery sereis connection use.
- ✖ Charged with recommend voltage, ensure battery can be full recharged.
- In general, recharge capacity should be 1.1-1.15 times discharge capacity.
- ✖ Effect of temperature on cycle charge voltage: -4mV/°C/Cell.
- ✖ There are a number of factors that will affect the length of cyclic service.
- The most significant are depth of discharge, ambient temperature, discharge rate, and the manner in which the battery is recharged.
- Generally specking, the most important factors is depth of discharge.